

Split

Work Order ID 134053-2

134053

Ship ASAP

Thursday, June 25, 2015 2:25:19 PM

Item ID: D3705-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Instrument Paney Assy

Start Date: 6/25/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/25/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: MLS Date: JUN 25 2015

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3705

E

100

100

Small Fab

Small Fab

Small Fab

Memo

1- Assemble parts as per dwg D3705

0.00

0.00

1 FF JUL 20 2015

110

110

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

① DAS 38 9-89 JUL 22 2015

120

120

Packaging

Packaging

Identify as per dwg & Stock Location:

51373

0.00

0.00

/ DAS 6 9-89 JUL 23 2015

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Item ID: D3705-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Instrument Paney Assy

Start Date: 6/25/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/25/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.01

Quality Control

JUL 23 2015

ML5

SH
15/7/23ML5
JUL 23 2015

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Work Order ID: 134053

134053

Parent Item: D3705-041

D3705-041

Parent Item Name: Instrument Paney Assy

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:A new issue 08-05-30 DD verified by:ec
 IPP rev:B 09-01-09 rev.C as per dwg DD verified by:ec
 IPP Rev:C 09-01-15 rivet chg DD verified by:EC IPP rev:D
 10.04.21 washer chg per NCR10-017 DD verified by:EC
 IPP Rev:E as per dwg RevD DD 10.04.27 verified by:EC IPP REV:F
 12.12.03 REV PE1 DD VERF:JLM IPP REV:G 13.01.15
 AS PER DWG REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3335-1

Manufactured No

100

Each

131.0000

1

3

**

FF July-20-15

D3335-1

Short Spring

Location

Loc Qty

Loc Code

GA

21

103839

5

83600

16

ST038A

110

110387

110

D3705-043

Manufactured No

100

Each

0.0000

1

3

**

DAS

30

9-89 JUL 07 2015

D3705-043

Instrument Panel Weldment

D3705-5

Manufactured No

100

Each

4.0000

1

3

**

D3705-5

Access Panel

Location

Loc Qty

Loc Code

ST058

4

103620

2

115816

2

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Work Order ID: 134053

Parent Item: D3705-041

Parent Item Name: Instrument Paney Assy

134053

D3705-041

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

D3706-041

Manufactured No

134055

100

Each

1.0000

1

3

**

3

FF

JUL 08 2015

D3706-041

Lock Bracket Assembly

Location

Loc Qty

Loc Code

ST058

1

104491

1

100

Each

24.0000

1

3

**

FF

JUL 08 2015

D3706-5

Manufactured No

D3706-5

Pin

Location

Loc Qty

Loc Code

ST058

14

109136

12

96235

2

ST064A

10

109912

10

100

Each

14.0000

2

6

**

FF

JUL 08 2015

D3707-3

Manufactured No

D3707-3

Mounting Lug

Location

Loc Qty

Loc Code

ST058

14

104487

8

110400

6

6

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Shop Packet Print

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Work Order ID: 134053

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Parent Item: D3705-041

D3705-041

Parent Item Name: Instrument Paney Assy

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

AN3-3A

Purchased

No

100

Each

524.0000

2

6

**

FF

JUL 08 2015

AN3-3A

Bolt

Location

Loc Qty

Loc Code

ST338a

224

m129591

16

m131305

12

m131624

196

ST350

300

m132317

300

100

Each

466.0000

4

12

**

FF

JUL 08 2015

AN526C1032R6

Purchased

No

AN526C1032R6

Screw

Location

Loc Qty

Loc Code

ST327

466

1892

466

100

Each

1,512.000

1

3

**

FF

JUL 08 2015

NAS1149D0563J

Purchased

No

NAS1149D0563J

Washer

Location

Loc Qty

Loc Code

GA

53

m125807

53

ST260a

1276

m130799

63

m132035

213

m132256

1000

ST269

156

m128257

156

ST271

27

5813

8

m131026

19

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Parent Item: D3705-041

D3705-041

Parent Item Name: Instrument Paney Assy

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

CR1122-3-025

Purchased

No

100

Each

66.0000

28

84

**

FF

JUL 0 8 2015

CR1122-3-02 5

RIVET

Location

Loc Qty

Loc Code

GA

132708

2

m127432

2

ST321

64

m131803

64

100

Each

26.0000

1

3

**

FF

JUL 0 8 2015

MS171498

Purchased

No

MS171498

Spring Pin

Location

Loc Qty

Loc Code

ST315

26

108521

26

100

Each

154.0000

14

42

**

FF

JUL 0 8 2015

MS21075L3

MS21075L3N

Purchased

No

MS21075L 3

Nut Plate

Location

Loc Qty

Loc Code

ST300

128429

154

M130281

17

M131153

137

100

Each

1,116.000

4

12

**

FF

JUL 0 8 2015

MS24693-C272

Purchased

No

MS24693-C272

Screw

Location

Loc Qty

Loc Code

ST273A

986

17137

467

17831

519

ST291

130

9370

130

12

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Work Order ID: 134053

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Parent Item Name: Instrument Paney Assy

134053

D3705-041

Start Date: 6/25/2015

Required Date: 6/25/2015

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0332J

Purchased

No

100

Each

1,718.000

2

6

NAS1149D0332.J

Washer

**

FF

JUL 08 2015

Location

Loc Qty

Loc Code

CA

14

m129682

14

ST269

1014

m130325

930

m131624

84

ST270

690

m132189

690

6